## **SC1900 STUD WELDING SYSTEM**







## **DESCRIPTION**

The SC1900 is fully integrated stud welding system with digital controls for time and current. This system was designed to be a perfect fit for shop use excelling at small to medium-sized diameter studs, all in a compact, affordable package.

Includes;

1800 Amp Power Supply, TWE17000 Heavy Duty stud gun, 35 feet of 4/0 weld and control cable and 25 feet of 4/0 ground cable.

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<b>FEATURES</b>		
Weld Range	1/4" - 7/8" Diameter	Consistent welding regardless of stud diameter.
Duty Cycle	1/4" Thru 3/8" - Unlimited 1/2" - 22 to 24 per minute 5/8" - 9 to 10 per minute 3/4" - 4 to 5 per minute 7/8" - 3 to 4 per minute	<ul> <li>Smooth arc curve targeted for small to medium-sized diameter studs.</li> <li>Enhanced Duty Cycle for production requirements.</li> <li>Capable of up to 100 feet of 4/0 welding cable accommodates a large variety of work station layouts.</li> <li>Stepless time and current control allow for infinite settings for fine-tuning the welding output.</li> <li>Stud Job Counter that can be reset for every job.</li> </ul>
Dimensions	Height Width Length Weight	22" (559mm) 25" (635mm) 30" (762mm) 445 Lbs. (202kg)
Input Voltages		230 / 460 / 575 VAC 3 Phase 60Hz
Fusing Requirements	(Slow Acting)	230 / 120 Amps 460 / 60 Amps 575 / 50 Amps

<sup>\*\*</sup> Specifications are subject to change without prior notice